

Always ensure proper safety protocol is followed and appropriate PPE is worn.



- 1 When connecting the transport dolly, start with the dolly parked on the most level, solid ground. Wheel chocks should be in place on the dolly wheels.

It is important to confirm that the discharge conveyor on the horizontal grinder is raised and folded completely

- 2 Once the horizontal grinder is prepared, move the grinder into place close to the front of the dolly, ensuring that it is lined up with the guide rails on the dolly.

See Figure A

- 3 On the control panel, switch the grinder settings to 'dolly mode'. Using the wireless remote or tether remote, slowly, and carefully track the grinder straight back onto the dolly.

See Figure B

- 4 Once the grinder is fully seated on the dolly, use the hydraulic control lever to fully extend the locking pins.

See Figure C

- 5 Install the retaining bolts into the dolly locking pins on both sides of the grinder using a wrench.

See Figure D

- 6 You can now remove the wheel chocks from the dolly.

- 7 Connect the light and air lines from the dolly to the horizontal grinder.

See Figure E

- 8 Remove the landing gear pins on both sides of the grinder and lower the landing gear to raise up the front of the horizontal grinder and hook the semi-truck up to the grinder.

- 9 Connect the light and air lines from the horizontal grinder to the semi-truck.

- 10 Raise the lading gear on the horizontal grinder to the fully raised position and install the landing gear pinsd.

See Figure F

- 11 Shut down the horizontal grinder, remove the ignition key, and shut off the master disconnect.

- 12 Back to the transport dolly, start by closing the air bag valve on the dolly. Open the tank valve on the rear tank

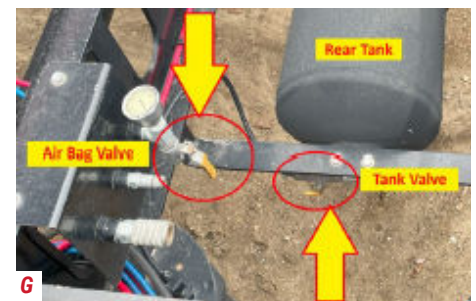
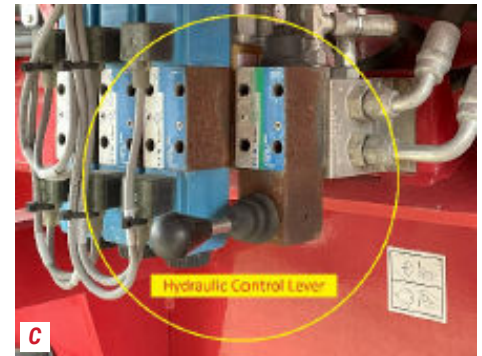
See Figure G

- 13 In the semi-truck, release the trailer parking brake, this will fill the dolly air bags.

Allow time for bags to fully fill, this can take some time to complete.

- 14 Add binding to track to adjust for any slack during transport. Remove any loose items, close all doors, check lights, and complete a thorough walk around of the machine and dolly to ensure they are ready for transport.

After these checks, you are ready to transport the horizontal grinder and dolly.



FOR DISCONNECT OR TRANSFER INSTRUCTIONS, SEE ADDITIONAL ROTOCHOPPER UNIVERSITY CONTENT.